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ASSOCIATED PETROLEUM GAS UTILISATION IN RUSSIA

ABOUT ASSOCIATED PETROLEUM GAS

Associated petroleum gas (APG) is the gas dissolved in oil fluids, which contains methane, a common natural gas, and natural gas liquids (NGLs) used as fuel or raw materials for deep conversion. Below is the overview of all APG utilisation methods focusing on the per unit costs, economic benefits and environmental impacts.

HOW IT WORKS

After the extraction of oil fluids, they undergo special treatment to remove all by-products, including water, sulphur and associated gas. Without such treatment, the oil will not be allowed into the main oil pipeline due to the technical requirements. Once APG has been separated from the oil, it needs to be further utilised or disposed of. It is forbidden to simply release the associated gas into atmosphere, as it is highly inflammable and can even explode.

APG UTILISATION IN 2005-2015 (BCM)





HOW IT WORKS

The easiest way to dispose of associated gas is to build a flare at the oil field and burn the gas off.

METRICS COMPARISON ACROSS UTILISATION METHODS



Data sources

United Nations Framework Convention on Climate Change (UNFCCC)

RUPEC estimates

INJECTION INTO THE UNIFIED GAS TRANSMISSION NETWORK OF GAZPROM	POWER GENERATION	SIMPLE CONVERSION	
5	54,2	15	13,8
3 - 6,1	3,6 - 5,2	7,6 - 10,7	19,8 - 20,1
	•		
from -2,2 to -16,8	from -2,4 to -14,6	-12,2	0
of petrochemical pro	oducts		
1,2	1,2	0	ο
the flare			
Report on Clean Energy by ECOLUR	Market Review by B2B-Center	RUPEC estimates	RUPEC estimates

REINJECTION **INTO OIL RESERVOIR**

HOW IT WORKS

After removal from the oil fluids, APG is collected and reinjected into the oil reservoir along with other by-products.

METRICS COMPARISON ACROSS UTILISATION METHODS INJECTION INTO THE UNIFIED GAS FLARING REINJECTION INTO POWER SIMPLE DEEP TRANSMISSION OIL RESERVOIR GENERATION CONVERSION CONVERSION NETWORK OF GAZPROM £, 6 0.1 4.4 5 54.2 15 13.8 APG collection system and gas injection wells



Economic benefits -2,8	O potential increase in oil re- covery	3 - 6,1	3,6 - 5,2	7,6 - 10,7	19,8 - 20,1
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There are practically no publicly available data about the economic benefits stemming from increased oil recovery due to the higher pressure in the oil reservoir

Lost profit RUB/M ³	from -2,8 to -22,6	from -3 to -19,8	from -2,2 to -16,8	from -2,4 to -14,6	-12,2	0
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The range between fine-related savings and profits from the sale of petrochemical products

Environmental impact mt of CO ₂ equivalent / bcm	7,1	0	1,2	1,2	0	0
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Environmentally neutral solution provided that APG is utilised in the next extraction cycle

Data sources

United Nations Framework Convention on Climate Change RUPEC estimates (UNFCCC)

Report on Clean Energy by ECOLUR	Market Review by B2B-Center	RUPEC estimates	RUPEC estimates
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INJECTION INTO THE UNIFIED GAS TRANSMISSION NETWORK OF GAZPROM

HOW IT WORKS

Small amounts of APG can go into the main pipeline to be sold to end consumers as part of natural gas. However, there is a number of technical restrictions imposed on the APG pumped into the gas transmission network (GTN):

- hvdrocarbons.

METRICS COMPARISON ACROSS UTILISATION METHODS



Development of a collection system and a network of local pipelines to deliver gas to the main pipeline. Construction of a flare and feed pipelines (to burn the gas off)

Economic benefits RUB/H ³	-2,8	O potential increase in oil re- covery	3 - 6,1	3,6 - 5,2	7,6 - 10,7	19,8 - 20,1

Monetisation of APG as a common fuel gas

Lost profit RUB/M ³	from -2,8 to -22,6	from -3 to -19,8	from -2,2 to -16,8	from -2,4 to -14,6	-12,2	0		
Profits from the sale of petrochemical products (excluding profits from simple conversion)								
Environmental impact mt of CO ₂ equivalent / bcm	7,1	0	1,2	1,2	0	0		
Factors in the economic benefits								
Data sources	United Nations Framework Convention on	RUPEC estimates	Report on Clean Energy	Market Review	RUPEC estimates	RUPEC estimates		

by ECOLUR

by B2B-Center

Lost profit RUB/M ³	from -2,8 to -22,6	from -3 to -19,8	from -2,2 to -16,8	from -2,4 to -14,6	-12,2	0			
 Profits from the sale of petrochemical products (excluding profits from simple conversion)									
Environmental impact mt of CO ₂ equivalent / bcm	7,1	0	1,2	1,2	0	0			
 Factors in the economic benefits									
	United Nations Framework								

• The volume of natural gas transported via the GTN must be significantly higher (by 20-50 times) than that of the injected APG. • The APG must be dehydrated and undergo primary treatment to remove aerosols, H2S, mercaptans and most of the heavy

• Gas pumped into the main pipeline must meet the OST 51.40-93 industrial standard, with the gas dehydration and treatment rate being sufficient to eliminate the risk of condensation in the main gas pipeline. This requires that the water and hydrocarbon dew points of the gas be 5-7 K below the lowest temperature to which the gas is cooled during its transportation in the pipeline.

INJECTION INTO THE UNIFIED GAS TRANSMISSION NETWORK OF GAZPROM	POWER GENERATION	SIMPLE CONVERSION	
5	54,2	15	13,8

POWER GENERATION

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METRICS COMPARISON ACROSS UTILISATION METHODS

	FLARING	REINJECTION INTO OIL RESERVOIR	INJECTION INTO THE UNIFIED GAS TRANSMISSION NETWORK OF GAZPROM	POWER GENERATION	SIMPLE CONVERSION					
CAPEX RUB/M ³	0,1	4,4	5	54,2	15	13,8				
APG collection system, gas turbine units										
Economic benefits RUB/M ¹	-2,8	O potential increase in oil re- covery	3 - 6,1	3,6 - 5,2	7,6 - 10,7	19,8 - 20,1				
Profit from in-house power g	generation									
Lost profit RUB/M ³	from -2,8 to -22,6	from -3 to -19,8	from -2,2 to -16,8	from -2,4 to -14,6	-12,2	0				
The range between profits fr and profits from the sale of p	The range between profits from utilisation at the small gas processing plants (excluding profits from in-house power generation) and profits from the sale of petrochemical products (excluding profits from in-house power generation)									
Environmental impact mt of CO ₂ equivalent / bcm	7,1	0	1,2	1,2	0	ο				
Substantial environmental ris APG rich in NGLs	Substantial environmental risks associated with CO2 emissions stemming from large-scale power generation leveraging									

	FLARING	REINJECTION INTO OIL RESERVOIR	INJECTION INTO THE UNIFIED GAS TRANSMISSION NETWORK OF GAZPROM	POWER GENERATION	SIMPLE CONVERSION						
CAPEX RUB/M ¹	0,1	4,4	5	54,2	15	13,8					
APG collection system, gas turbine units											
Economic benefits RUB/M ¹	-2,8	O potential increase in oil re- covery	3 - 6,1	3,6 - 5,2	7,6 - 10,7	19,8 - 20,1					
Profit from in-house power g	generation			•••••••••••••••••••••••••••••••••••••••							
Lost profit RUB/M ³	from -2,8 to -22,6	from -3 to -19,8	from -2,2 to -16,8	from -2,4 to -14,6	-12,2	0					
The range between profits fr and profits from the sale of	The range between profits from utilisation at the small gas processing plants (excluding profits from in-house power generation) and profits from the sale of petrochemical products (excluding profits from in-house power generation)										
Environmental impact mt of CO ₂ equivalent / bcm	7,1	0	1,2	1,2	0	0					
Substantial environmental ri APG rich in NGLs	sks associated	Substantial environmental risks associated with CO2 emissions stemming from large-scale power generation leveraging									

Data sources

United Nations Framework Convention on Climate Change (UNFCCC) RUPEC estimates

APG can be used as fuel to generate power at the oil fields or in close proximity.

Report on Clean Energy by ECOLUR Market Review by B2B-Center RUPEC estimates RUPEC estimates

SIMPLE CONVERSION



- butane

HOW IT WORKS

By using small mobile processing units, APG can be separated into methane, ethane and propane/butane. Methane is pumped into the gas transmission network, while propane/butane is loaded into tanks and sent to end consumers.



METRICS COMPARISON ACROSS UTILISATION METHODS								
	FLARING	REINJECTION INTO OIL RESERVOIR INJECTION INTO THE UNIFIED GAS TRANSMISSION NETWORK OF GAZPROM POWER GENERATION Image: Constraint of the second		SIMPLE CONVERSION				
CAPEX RUB/M ³	0,1	4,4	5	54,2	15	13,8		
APG collection system, prim	ary treatment	: units, gas pipelines to	o connect to the main	pipeline, trans	portation of fini	ished products		
Economic benefits RUB/M ³	-2,8	O potential increase in oil re- covery	3 - 6,1	3,6 - 5,2	7,6 - 10,7	19,8 - 20,1		
Monetisation of dry stripped	l gas (DSG) ar	nd NGLs as fuel						
Lost profit RUB/M ³	from -2,8 to -22,6	from -3 to -19,8	from -2,2 to -16,8	from -2,4 to -14,6	-12,2	0		
Profits from the sale of petro	ochemical pro	ducts (excluding prof	its from simple conver	sion)				
Environmental impact mt of CO ₂ equivalent / bcm	7,1	0	1,2	1,2	0	0		
Data sources	United Nations Framework Convention on Climate Change (UNFCCC)	RUPEC estimates	Report on Clean Energy by ECOLUR	Market Review by B2B-Center	RUPEC estimates	RUPEC estimates		

METRICS COMPARISON ACROSS UTILISATION METHODS								
	FLARING	FLARING REINJECTION INTO OIL RESERVOIR INJECTION INTO THE UNIFIED GAS TRANSMISSION NETWORK OF GAZPROM POWE GENER CONTRUCTION INTO THE TRANSMISSION NETWORK OF Image: Contract of the second sec		POWER GENERATION	SIMPLE CONVERSION			
CAPEX RUB/M ¹	0,1	4,4	5	54,2	15	13,8		
APG collection system, prim	ary treatment	t units, gas pipelines to	o connect to the main	pipeline, trans	portation of fin	ished products		
Economic benefits RUB/M ³	-2,8	O potential increase in oil re- covery	3 - 6,1	3,6 - 5,2	7,6 - 10,7	19,8 - 20,1		
Monetisation of dry stripped	l gas (DSG) ai	nd NGLs as fuel						
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Profits from the sale of petro	ochemical pro	ducts (excluding prof	its from simple conver	sion)				
Environmental impact mt of CO ₂ equivalent / bcm	7,1	0	1,2	1,2	0	0		
Data sources	United Nations Framework Convention on Climate Change (UNFCCC)	RUPEC estimates	Report on Clean Energy by ECOLUR	Market Review by B2B-Center	RUPEC estimates	RUPEC estimates		

METRICS COMPARISON ACROSS UTILISATION METHODS								
	FLARING REINJECTION INTO OIL RESERVOIR INJECTION INTO THE UNIFIED GAS TRANSMISSION NETWORK OF GAZPROM POWER GENERATION Image: Construction of the construction of		SIMPLE CONVERSION	DEEP CONVERSION				
CAPEX RUB/m ³	0,1	4,4	5	54,2	15	13,8		
APG collection system, prime	ary treatment	: units, gas pipelines to	o connect to the main	pipeline, transı	portation of fini	ished products		
Economic benefits RUB/H ¹	-2,8	O potential increase in oil re- covery	3 - 6,1	3,6 - 5,2	7,6 - 10,7	19,8 - 20,1		
Monetisation of dry stripped	gas (DSG) ar	nd NGLs as fuel		•				
Lost profit RUB/M ³	iit from -2,8 to -22,6 from -3 to -19,8 from -2,2 to -16,8 from -2,2 to		from -2,4 to -14,6	-12,2	0			
Profits from the sale of petro	ochemical pro	ducts (excluding profi	ts from simple conver	sion)				
Environmental impact mt of CO, equivalent / bcm	7,1	0	1,2	1,2	0	0		
Data sources	United Nations Framework Convention on Climate Change (UNFCCC)	RUPEC estimates	Report on Clean Energy by ECOLUR	Market Review by B2B-Center	RUPEC estimates	RUPEC estimates		

DEEP CONVERSION



HOW IT WORKS

APG is delivered to large gas processing plants, where it is separated into methane (dry stripped gas) and natural gas liquids. The dry gas is fed to the main gas transmission network, while NGLs (unlike in the simple conversion scenario) are sent for further processing to manufacture a wide range of petrochemical products.

METRICS COMPARISON ACROSS UTILISATION METHODS



Highest CAPEX to develop comprehensive infrastructure: APG collection system, compressor stations and gas processing capacities, transportation of DSG and NGLs, expenses associated with further processing

Economic benefits RUB/M ³ -2,1	D potential increase in oil re- covery	3 - 6,1	3,6 - 5,2	7,6 - 10,7	19,8 - 20,1
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Average economic benefits: monetisation of methane (dry stripped gas) as a fuel gas, monetisation of NGLs as a raw material for the petrochemical industry with subsequent manufacturing of finished products from polymers and synthetic rubbers. Highest economic benefits for the business and government

Lost profit RUB/M ¹	from -2,8 to -22,6	from -3 to -19,8	from -2,2 to -16,8	from -2,4 to -14,6	-12,2	0
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Profits from the sale of petrochemical products (excluding profits from simple conversion)

Environmental impact mt of CO ₂ equivalent / bcm	7,1	0	1,2	1,2	0	0
Data sources	United Nations Framework Convention on Climate Change (UNFCCC)	RUPEC estimates	Report on Clean Energy by ECOLUR	Market Review by B2B-Center	RUPEC estimates	RUPEC estimates

METRICS CALCULATION PRINCIPLES AND DATA SOURCES

	FLARING	REINJECTION INTO OIL RESERVOIR	INJECTION INTO THE UNIFIE GAS TRANSMISSION NETWORK OF GAZPROM	POWER GENERATION	SIMPLE CONVERSION	
CAPEX	RUPEC data for CAPEX required to build a flaring system with a capacity of 1.5 bcm of gas per annum	RUBEC data for CAPEX required to build compressor and pipeline facilities	RUBEC data for CAPEX required to build compressor and pipeline facilities	Calculated based on the per unit cost of power in relation to CAPEX, adjusted for gas consumption per unit of power (as per the Energosiste- ma Magazine, first issue, 2010)	RUBEC data for CAPEX required to build compressor and pipeline facilities, inter- nal CAPEX estimates for a small gas fractionation unit	RUBEC data for CAPEX required to build compressor and pipeline facilities, inter- nal CAPEX estimates for a gas processing plant and petrochemical production facilities
Implementation period	Under one year: installation of a flaring system, pipelines and com- pressors	Under one year: installation of pipelines and compressors	Under one year: installation of pipelines and compressors	Under one year: installation of pipelines, com- pressors and a gas turbine unit	2–3 years: construction and launch of the pipeline network and gas processing plants	5 years: construction and launch of the pipeline network, gas process- ing plants and petrochemical production facilities
Economic benefits	Average economic benefits: losses equal to the flaring fine (Sergey Donskoy, Im- provements in efficiency of associated petroleum gas utilisation in Russia)	No average economic losses. The direct impact on oil production cannot be cal- culated. Lost profit / unin- curred losses: the range be- tween profits from deliveries to the gas transmission net- work and profits from the sale of petrochemical prod- ucts	No average economic losses. The economic bene- fits are related to the sale of all APG to the GTN of Gaz- prom at the price of DSG	No average economic losses. The economic bene- fits are related to the sale of power generated at in-house facilities	Conversion of APG into low value-added marketable products (DSG, LPG and stable gas naphtha (SGN) produced through gas frac- tionation)	Full APG conversion into market- able products: basic polymers (polyethylene and polypropylene) and elastomers (polybutadiene) made from monomers produced through pyrolysis of fractions after APG fractionation
Lost profit	Lost profit is calculated as the range of differences be- tween the economic benefits of five other potential utilisa- tion methods and the nega- tive economic benefits of flaring (fine)	Lost profit is calculated as the range of differences be- tween the economic benefits of four other potential utilisa- tion methods and the eco- nomic benefits of reinjection	Lost profit is calculated as the range of differences be- tween the economic benefits of three other potential utili- sation methods and the eco- nomic benefits of injection into the unified GTN of Gaz- prom	Lost profit is calculated as the range of differences be- tween the economic benefits of two other potential utilisa- tion methods and the eco- nomic benefits from the sale of power generated at in-house facilities	Lost profit is calculated as the difference between the economic benefits of deep conversion into basic poly- mers and elastomers and the economic benefits from the sale of hydrocarbon prod- ucts, including DSG, LPG and SGN	No lost profit (deeper conversion is impossible under the chosen model)
Environmental impact	Calculated based on the typi- cal emissions from APG flar- ing: greenhouse gases CO,, CH4 and NOX, inclusive of the greenhouse effect ratios of each gas (dat of the United Nations Framework Convention on Climate Change (UNFCCC))	Environmental impact is deemed to be zero	Calculated based on the typi- cal emissions from gas flar- ing: greenhouse gases CO ₂ , CH ₂ and NOX, inclusive of the greenhouse effect ratios of each gas (data of the United Nations Framework Conven- tion on Climate Change (UN- FCCC))	Calculated based on the typi- cal emissions from gas flar- ing: greenhouse gases CO,, CH, and NOX, inclusive of the greenhouse effect ratios of each gas (data of the United Nations Framework Conven- tion on Climate Change (UN- FCCC))	Typical emissions of green- house gases $CO_{2^r}CH_4$ and NOX from gas processing plants and petrochemical production facilities (RUPEC data), inclusive of the green- house effect ratios of each gas	Typical emissions of greenhouse gases CO_2 , CH_4 and NOX from gas processing plants and petro- chemical production facilities (RUPEC data), inclusive of the greenhouse effect ratios of each gas

